

Superb Quality

TRACOE *comfort*: The extremely comfortable long-term tubes have traditionally been hand-crafted for the past six decades. They are characterised by their softness and flexibility and are particularly economical to use thanks to their durability.

Lightweight, Soft and Flexible

TRACOE *comfort* tracheostomy tubes are made of clear polymer material (DEHP-free), which makes them both especially soft and very lightweight. They do not have to be removed for X-ray or cobalt therapy. A TRACOE *comfort* tube weighs only about one-third of a conventional silver tube of the same size. Because they are transparent, it is also very easy to ensure that they are perfectly clean.





As Comfortable as Possible

As the name suggests, TRACOE comfort tubes are designed to be as comfortable as possible for permanent wearers after tracheostomy or laryngectomy. Their discreet appearance is an added benefit. To ensure optimum quality, they are still made by hand – an extra effort that does a world of good to the patient.

Many Models and Sizes

All tube types are available in many different sizes and designs. This variety facilitates the selection of the tube suitable for the respective anatomy of the patient. Also available as TRACOE comfort plus with a different bending angle and double fenstration. The tube length of comfort plus is between standard and extra-long.



REF 101

TRACOE comfort Tracheostomy Tube

Including: ◆ neck strap



REF 102

TRACOE comfort Tracheostomy Tube

Including: • inner cannula with low profile

neck strap



REF 102-D

TRACOE comfort Tracheostomy Tube

Including: • 2 inner cannulas with low profile

neck strap



REF 106-D

TRACOE *comfort* Laryngectomy Tube

Including: • 2 inner cannulas with low profile

neck strap

For patients whose larynx has been removed.





REF 201 XL

TRACOE comfort XL Tracheostomy Tube

Including: ◆ neck strap



REF 202 XL

TRACOE comfort XL Tracheostomy Tube

Including: ◆ inner cannula with low profile

neck strap

For permanent wearers and patients with tracheal stenosis.



REF 202-D XL

TRACOE comfort XL Tracheostomy Tube

Including: • 2 inner cannulas with low profile

neck strap

For permanent wearers and patients with tracheal stenosis.







TRACOE comfort Tracheostomy Tube fenestrated

Including: ◆ inner cannula, fenestrated, with slide-on speaking valve type A (silver valve holder)

- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking.



REF 103-0



TRACOE comfort Tracheostomy Tube

fenestrated with oxygen supply port attached to the inner cannula

Including: • inner cannula, fenestrated, with slide-on speaking valve type A (silver valve holder) and oxygen supply port

- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking. Made upon order.



REF 103-A



TRACOE comfort Tracheostomy Tube

fenestrated

Including: ◆ inner cannula, fenestrated, with slide-on speaking valve type A (silver valve holder)

- inner cannula with 15 mm connector
- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking.







TRACOE comfort XL Tracheostomy Tube fenestrated

Including: ◆ inner cannula, fenestrated, with slide-on speaking valve type A (silver valve holder)

- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx for speaking or e.g. with tracheal stenosis.





TRACOE comfort XL Tracheostomy Tube

fenestrated with oxygen supply port attached to the inner cannula

Including: • inner cannula, fenestrated, with slide-on speaking valve type A (silver valve holder) and oxygen supply port

- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx for speaking or e.g. with tracheal stenosis. Made upon order.





TRACOE comfort XL Tracheostomy Tube fenestrated

Including: ◆ inner cannula, fenestrated, with slide-on speaking valve type A (silver valve holder)

- inner cannula with 15 mm connector
- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx for speaking or e.g. with tracheal stenosis.



REF 103-A-O

TRACOE comfort Tracheostomy Tube

fenestrated with oxygen supply port attached to the inner cannula

Including: ◆ inner cannula, fenestrated, with slide-on speaking valve type A (silver valve holder) and oxygen supply port

- inner cannula with 15 mm connector
- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking. Made upon order.



REF 104



TRACOE comfort Tracheostomy Tube fenestrated

Including: • inner cannula, fenestrated, with swivel speaking valve type B

- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking.



REF 104-0



TRACOE comfort Tracheostomy Tube

fenestrated with oxygen supply port attached to the inner cannula

Including: • inner cannula, fenestrated, with swivel speaking valve type B and oxygen supply port

- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking. Made upon order.







TRACOE comfort XL Tracheostomy Tube fenestrated

Including: ◆ inner cannula, fenestrated, with swivel speaking valve type B

- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx for speaking or e.g. with tracheal stenosis.



REF 204-0 XL

TRACOE comfort XL Tracheostomy Tube

fenestrated with oxygen supply port attached to the inner cannula

Including: ◆ inner cannula, fenestrated, with swivel speaking valve type B and oxygen supply port

- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx for speaking or e.g. with tracheal stenosis. Made upon order.





TRACOE comfort Tracheostomy Tube fenestrated

Including: • inner cannula, fenestrated, with swivel speaking valve type B

- inner cannula with 15 mm connector
- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking.



REF 104-A-O

TRACOE comfort Tracheostomy Tube

fenestrated with oxygen supply port attached to the inner cannula

Including: ◆ inner cannula, fenestrated, with swivel speaking valve type B and oxygen supply port

- inner cannula with 15 mm connector
- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking. Made upon order.





REF 204-A XL

TRACOE comfort XL Tracheostomy Tube fenestrated

Including: ◆ inner cannula, fenestrated, with swivel speaking valve type B

- inner cannula with 15 mm connector
- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx for speaking or e.g. with tracheal stenosis.



REF 204-A-O XL



TRACOE comfort XL Tracheostomy Tube fenestrated with oxygen supply port attached to the inner cannula

Including: • inner cannula, fenestrated, with swivel speaking valve type B and oxygen supply port

- inner cannula with 15 mm connector
- inner cannula with low profile
- neck strap

For tracheostomised patients with fully or partially intact larynx for speaking or e.g. with tracheal stenosis. Made upon order.



REF 105

TRACOE comfort Tracheostomy Tube

Including: ◆ inner cannula with 15 mm connector

neck strap



REF 105-D

TRACOE comfort Tracheostomy Tube

Including: ◆ 2 inner cannulas with 15mm connector

neck strap



REF 115

TRACOE comfort Tracheostomy Tube

fenestrated

Including: • inner cannula, fenestrated, with 15 mm connector

- inner cannula with 15 mm connector
- neck strap





REF 205 XL

TRACOE comfort XL Tracheostomy Tube

Including: ◆ inner cannula with 15 mm connector

neck strap





TRACOE comfort XL Tracheostomy Tube fenestrated

Including: • inner cannula, fenestrated, with 15 mm connector

- inner cannula with 15 mm connector
- neck strap





TRACOE comfort Tracheostomy Tube fenestrated

Including: ◆ inner cannula, fenestrated, with 22mm housing

- inner cannula with 15 mm connector
- neck strap





TRACOE comfort Tracheostomy Tube fenestrated

Including: ◆ inner cannula, fenestrated, with swivel speaking valve type B

- inner cannula, fenestrated, with 22mm housing
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking.





TRACOE comfort Tracheostomy Tube fenestrated

Including: ◆ inner cannula, fenestrated, with swivel speaking valve type B

- inner cannula with 15 mm connector
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking.







TRACOE comfort plus Tracheostomy Tube double fenestrated at inner and outer bend

Including: ◆ inner cannula, double fenestrated, with 22mm housing

- inner cannula with 15 mm connector
- neck strap





TRACOE comfort plus Tracheostomy Tube

double fenestrated at inner and outer bend

Including: • inner cannula, double fenestrated, with swivel speaking valve type B

- inner cannula, double fenestrated, with 22mm housing
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking.





TRACOE comfort plus Tracheostomy Tube

double fenestrated at inner and outer bend

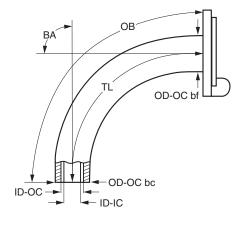
Including: ◆ inner cannula, double fenestrated, with swivel speaking valve type B

- inner cannula with 15 mm connector
- neck strap

For tracheostomised patients with fully or partially intact larynx, for speaking.

Technical Data

TRACOE comfort

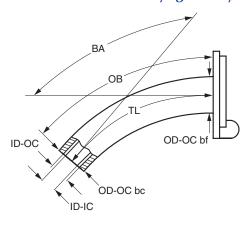


REF 101, REF 102, REF 102-D, REF 103, REF 103-O, REF 103-A, REF 103-A-O, REF 104, REF 104-O, REF 104-A, REF 104-A-O, REF 105, REF 105-D, REF 107, REF 108

REF 114 and REF 115 in sizes 07 - 11

Size	ID-OC	OD-OC bc	OD-OC bf	ID-IC	TL	OB	BA
	mm	mm	mm	mm	mm	mm	Θ°
03	3.5	4.8	6.4	2.6	42	46	90°
04	4.0	5.6	7.3	3.2	50	55	90°
05	5.0	6.7	8.7	4.0	52	57	90°
06	6.0	7.6	10.0	4.8	54	60	90°
07	7.0	8.8	10.5	5.8	57	65	90°
08	8.0	10.0	11.3	6.8	61	70	90°
09	9.0	11.4	12.6	7.6	65	75	90°
10	10.0	12.4	13.7	8.7	74	85	90°
11	11.0	13.1	15.0	9.7	76	87	90°
12	12.0	14.2	16.2	10.8	78	90	90°
13	13.0	15.4	17.2	11.8	87	100	90°
14	14.0	16.6	18.2	12.6	91	105	90°

TRACOE comfort Laryngectomy Tube



REF 106-D

Size	ID-OC	OD-OC bc	OD-OC bf	ID-IC	TL	OB	BA
	mm	mm	mm	mm	mm	mm	Θ°
07	7.0	8.8	10.5	5.8	47	50	130°
80	8.0	10.0	11.3	6.8	50	53	130°
09	9.0	11.4	12.6	7.6	52	57	130°
10	10.0	12.4	13.7	8.7	55	60	130°
11	11.0	13.1	15.0	9.7	58	63	130°
12	12.0	14.2	16.2	10.8	60	66	130°

ID-OC: inside diameter (clear width) at bottom of outer cannula; OD-OC bc: outside diameter at bottom of outer cannula; OD-OC bf: outside diameter of outer cannula behind the flange; ID-IC: inside diameter at bottom of inner cannula; TL: length along centre line from start of neck flange to bottom of tube; OB: length along outer bend (greatest length); BA: bending angle

To order, specify REF + size, e.g. REF 103-08

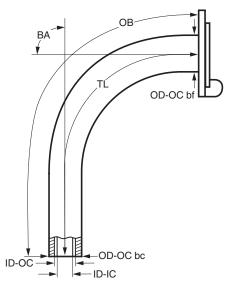


Product variants can be made in order to optimise the functionality and wearing comfort and also for patients with complex anatomical and physiological conditions. The relevant ordering forms are available at www.tracoe.com/en/downloads.



Technical Data and Scope of Supply

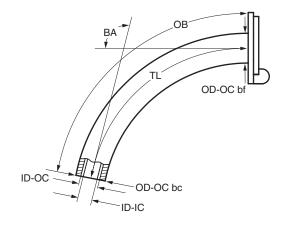
TRACOE comfort XL



REF 201, REF 202, REF 202-D, REF 203, REF 203-O, REF 203-A, REF 204, REF 204-O, REF 204-A, REF 204-A-O, REF 205, REF 215

Size	ID-OC mm	OD-OC bc	OD-OC bf	ID-IC mm	TL mm	OB mm	BA ⊖°
05	5.0	6.6	9.0	4.0	85	92	90°
06	6.0	7.7	9.8	5.0	87	95	90°
07	7.0	8.7	10.5	6.0	93	100	90°
08	8.0	10.5	12.2	6.7	96	105	90°
09	9.0	11.5	13.0	7.5	100	110	90°
10	10.0	12.5	14.5	8.8	104	115	90°
11	11.0	13.5	15.5	9.2	108	120	90°
12	12.0	14.4	16.4	10.0	112	125	90°
13	13.0	15.4	18.0	11.8	116	130	90°
14	14.0	16.4	18.2	12.6	122	135	90°

TRACOE comfort plus



REF 157, REF 158, REF 164

Size	ID-OC	OD-OC bc	OD-OC bf	ID-IC	TL	OB	BA
	mm	mm	mm	mm	mm	mm	Θ°
07	7.0	8.8	10.5	5.8	81	87	100°
80	8.0	10.2	11.3	6.8	84	91	100°
09	9.0	11.6	12.6	7.6	86	94	100°
10	10.0	12.0	13.7	8.7	88	97	100°
11	11.0	13.5	15.0	9.7	91	100	100°

Scope of Supply of TRACOE comfort Tubes





All TRACOE *comfort* tubes are supplied with a wide adjustable neck strap and a product info card with two detachable labels.

Product Information and Specialities

Special Features of the Speaking Valves



TRACOE comfort Speaking Valve, type A

TRACOE *comfort* tubes with type A speaking valves have a silver valve holder that is attached to the inner cannula with a chain. When necessary, it can be pulled off the inner cannula, allowing free access to the lumen, e.g. for suctioning off tracheal secretions.



◆ TRACOE comfort Speaking Valve, type B

TRACOE *comfort* tubes with type B speaking valves have a swivelling holder that allows free access to the lumen of the inner cannula, e.g. for suctioning off tracheal secretions. The valve flap is protected from accidental distortion that would affect its function.

Fenestration



TRACOE comfort

Standard holes for phonation can be found on the outer bend of all outer cannulas.

TRACOE comfort plus

Double fenestration leads to better phonation: *comfort* plus tubes have two additional phonation holes on the inner bend (tube length is adjusted according to the patient's increasing body mass index (BMI)). The inner cannulas are correspondingly fenestrated.



Special Features of the 15 mm Connector and 22 mm Housing



15 mm connector

Universal 15 mm connectors allow the use of heat/moisture exchangers and speaking valves.

Care of the Tubes

- leave in contact with cleaning solutions for only short periods (max. 1 minute)
- use clean, warm, potable tap water to rinse the tubes
- moisten the inner cannula with one drop (not more) of paraffin oil directly behind the flange



A video clip with tips on the care of tracheostomy tubes can be found at www.tracoe.com/en/media-library



22mm housing

Universal 22mm housing on inner cannulas give a more discreet appearance thanks to accessories with a flat profile, e.g. a flat speaking valve with silicone membrane (REF 650-S).



Accessories and Cleaning Products for TRACOE comfort and comfort plus Tracheostomy Tubes



REF 902

TRACOE care Liquid Paraffin lets inner cannulas be easily inserted and removed, assures best possible fit and good quality of speech

Details on page 102



REF 931-A/-B

TRACOE tube clean **Cleaning Kit**

with concentrated cleaning liquid REF 933 Details on page 101